



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3296-041
Job Sheet 175700-A



DAS
21
9-88

Part No: D3296-041

Job Qty: 1 ea

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 4/20/18

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC3		
140	Small Fab	1 pcs	4/20/18	4/20/18	0.00	0.40	Small Fab-3		
150	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC5		
160	Packaging	1 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1	ST 436.	MAY 01 2018
170	QC21-SA	1 Ea	4/20/18	4/20/18	0.00	0.00	QC21		MAY 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2137	Decal(No Step)	1 Ea (1 ea)	140-Small Fab	
D2419	Handle	1 Ea (1 ea)	140-Small Fab	
D2462	Neoprene Seal (\$Per Foot)	2.8166 ft (2.8166 ea)	140-Small Fab	
MS20470AD4-4	Rivet, Universal Head	25 Ea (25 ea)	140-Small Fab	
NAS1149DN632J	Washer	1 pcs (1 ea)	140-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Small Fab	D2137	1	22	0
	D2419	1	1	0
	D2462	3	233	0
	MS20470AD4-4	25	3,569	0
	NAS1149DN632J	1	366	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS					
				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
				Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
				Thermoforming ☐	Finishing ☐	Rer/c+ ☐	Other ☐		
				Large Fab ☐	Composite ☐	Packaging ☐	Supplier ☐		
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval			
Description Work Order Deviation									
Completed By									
Lead hand / Supervisor Approval Verification									
QC / QA Coordinator Approval									

Root Cause			
Environment ☐	No Re-verification ☐	Press ☐	Conditioned Wrong ☐
Design ☐	Operator ☐	Bendir ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Ki ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐		

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D3296-041
Job Sheet 175700



Part No: D3296-041

Job Qty: 6 ea

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off	DAS
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	6 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Small Fab-2		APR 13 2018	6
100	Small Fab	6 pcs	4/19/18	4/19/18	0.00	2.42	Small Fab-3			9-89
110	QC	6 pcs	4/19/18	4/19/18	0.00	0.00	QC5			
120	Powdercoat	6 pcs	4/19/18	4/19/18	0.00	0.47	Powdercoat4			
130	QC	6 pcs	4/19/18	4/19/18	0.00	0.00	QC3			
140	Small Fab	6 pcs	4/20/18	4/20/18	0.00	2.42	Small Fab-3			
150	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC5			
160	Packaging	6 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1			
170	QC21-SA	6 Ea	4/20/18	4/20/18	0.00	0.00	QC21			

M 130700

START: 8:55

O.V.T: 3:00

FINISH: 9:25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	6 Ea (1 ea)	90-Start up Operation	504281416
D3161-9	Hinge 17.0"	6 Ea (1 ea)	90-Start up Operation	504281416
D3296-1	Door Panel	6 Ea (1 ea)	90-Start up Operation	504325511 504325511
D3296-3	Door Panel	6 Ea (1 ea)	90-Start up Operation	5043494
MS20470AD4-6	Rivet, Universal Head	6 Ea (1 ea)	90-Start up Operation	5041665
D2137	Decal(No Step)	6 Ea (1 ea)	140-Small Fab	5046301 5023302x B15849
D2419	Handle	6 Ea (1 ea)	140-Small Fab	F160690 1x
D2462	Neoprene Seal (\$Per Foot)	16.8996 ft (2.8166 ea)	140-Small Fab	F115832
D2728-1	Dart Logo Label Small	6 Ea (1 ea)	140-Small Fab	5045861
MS20470AD4-4	Rivet, Universal Head	150 Ea (25 ea)	140-Small Fab	5027482
NAS1149DN632J	Washer	6 pcs (1 ea)	140-Small Fab	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3161-7	6	10	0
	D3161-9	6	10	0
	D3296-1	6	16	0
	D3296-3	6	14	0
	MS20470AD4-6	6	4,240	0
140-Small Fab	D2137	6	22	0
	D2419	6	1	0
	D2462	17	233	0
	D2728-1	6	0	0
	MS20470AD4-4	150	3,789	0
	NAS1149DN632J	6	386	0
Part Specifications				
Specifications could not be found.				

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